

6-Way Transfer Valve Conversion Operating Instructions

1.0 Open equalizing valve

1.1 Allow pressure to equalize

1.2 Due to the capacitance effect of larger vessels, it may require several minutes for pressure to balance.

1.3 After off line vessel or piping is filled, ensure all vents, bleeds, or drain lines are closed so that pressure will equalize.

2.0 Turn "T" handle counterclockwise approximately 6-7 turns

2.1 **DO NOT FORCE PAST STOP**

3.0 Push Ball Handle downward to unseat sealing pads

4.0 Rotate Ball Handle 180°

4.1 Red Arrow Points to Open Ports

5.0 Release the Ball Handle and turn "T" Handle clockwise until sealing pads are seated.

5.1 **HAND TIGHTEN ONLY (20 IN-LB MAX)**

6.0 Close equalizing valve.

